



## LOCKSEAM DUCTING WEIGHT CHART

| NOM.<br>DIA.<br>mm | 0.45<br>mm<br>26G | 0.5<br>mm<br>25G | 0.6<br>mm<br>24G | 0.8<br>mm<br>22G | 1.0<br>mm<br>20G | 1.2<br>mm<br>18G | 1.6<br>mm<br>16G | 2.0<br>mm<br>14G | 2.5<br>mm<br>12G |
|--------------------|-------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|
| 76                 | 0.97              | 1.07             | 1.32             | 1.75             | 2.19             |                  |                  |                  |                  |
| 102                | 1.30              | 1.44             | 1.77             | 2.36             | 2.94             | 3.62             |                  |                  |                  |
| 127                | 1.62              | 1.80             | 2.21             | 2.94             | 3.67             | 4.51             | 6.15             |                  |                  |
| 152                | 1.94              | 2.15             | 2.65             | 3.53             | 4.40             | 5.41             | 7.38             | 9.58             |                  |
| 178                | 2.27              | 2.52             | 3.10             | 4.13             | 5.16             | 6.35             | 8.65             | 11.24            |                  |
| 203                | 2.59              | 2.88             | 3.54             | 4.72             | 5.89             | 7.24             | 9.88             | 12.83            |                  |
| 229                | 2.92              | 3.24             | 4.00             | 5.32             | 6.65             | 8.18             | 11.16            | 14.49            |                  |
| 254                | 3.24              | 3.60             | 4.43             | 5.91             | 7.38             | 9.07             | 12.38            | 16.09            |                  |
| 279                | 3.56              | 3.95             | 4.87             | 6.49             | 8.10             | 9.97             | 13.61            | 17.68            |                  |
| 305                | 3.89              | 4.32             | 5.32             | 7.09             | 8.86             | 10.90            | 14.88            | 19.34            | 24.71            |
| 330                | 4.21              | 4.68             | 5.76             | 7.68             | 9.59             | 11.80            | 16.11            | 20.94            | 26.75            |
| 356                | 4.54              | 5.05             | 6.22             | 8.28             | 10.35            | 12.73            | 17.39            | 22.60            | 28.87            |
| 381                | 4.86              | 5.40             | 6.65             | 8.87             | 11.08            | 13.63            | 18.61            | 24.19            | 30.92            |
| 406                | 5.18              | 5.76             | 7.09             | 9.45             | 11.81            | 14.53            | 19.84            | 25.79            | 32.96            |
| 432                |                   | 6.13             | 7.55             | 10.06            | 12.57            | 15.46            | 21.12            | 27.45            | 35.08            |
| 457                |                   | 6.48             | 7.98             | 10.64            | 13.29            | 16.36            | 22.34            | 29.05            | 37.12            |
| 483                |                   | 6.85             | 8.44             | 11.25            | 14.05            | 17.29            | 23.62            | 30.71            | 39.25            |
| 508                |                   | 7.21             | 8.88             | 11.83            | 14.78            | 18.19            | 24.84            | 32.30            | 41.29            |
| 533                |                   | 7.56             | 9.31             | 12.41            | 15.51            | 19.09            | 26.07            | 33.90            | 43.33            |
| 559                |                   | 7.93             | 9.77             | 13.02            | 16.27            | 20.02            | 27.35            | 35.56            | 45.46            |
| 584                |                   | 8.29             | 10.21            | 13.60            | 17.00            | 20.92            | 28.57            | 37.15            | 47.50            |
| 610                |                   | 8.65             | 10.66            | 14.21            | 17.75            | 21.85            | 29.85            | 38.81            | 49.62            |
| 660                |                   | 9.36             | 11.53            | 15.37            | 19.21            | 23.64            | 32.30            | 42.00            | 53.71            |
| 711                |                   | 10.09            | 12.43            | 16.56            | 20.70            | 25.47            | 34.80            | 45.26            | 57.87            |
| 762                |                   | 10.81            | 13.32            | 17.75            | 22.19            | 27.30            | 37.30            | 48.52            | 62.04            |
| 813                |                   | 11.54            | 14.21            | 18.94            | 23.67            | 29.14            | 39.81            | 51.77            | 66.20            |
| 864                |                   | 12.26            | 15.10            | 20.13            | 25.16            | 30.97            | 42.31            | 55.03            | 70.37            |
| 914                |                   | 12.97            | 15.98            | 21.30            | 26.62            | 32.76            | 44.76            | 58.22            | 74.45            |
| 965                |                   | 13.70            | 16.87            | 22.49            | 28.10            | 34.59            | 47.26            | 61.48            | 78.62            |
| 1016               |                   | 14.42            | 17.76            | 23.68            | 29.59            | 36.42            | 49.77            | 64.73            | 82.78            |
| 1067               |                   | 15.14            | 18.65            | 24.87            | 31.08            | 38.25            | 52.27            | 67.99            | 89.95            |
| 1118               |                   | 15.87            | 19.55            | 26.06            | 32.57            | 40.08            | 54.77            | 71.24            | 91.12            |
| 1168               |                   | 16.58            | 20.42            | 27.22            | 34.02            | 41.88            | 57.22            | 74.43            | 95.20            |
| 1219               |                   | 17.30            | 21.31            | 28.41            | 35.51            | 43.71            | 59.72            | 77.69            | 99.37            |
| 1270               |                   | 18.03            | 22.20            | 29.60            | 37.00            | 45.54            | 62.23            | 80.95            | 105.53           |
| 1321               |                   | 18.75            | 23.10            | 30.79            | 38.48            | 47.37            | 64.73            | 84.20            | 107.70           |
| 1372               |                   | 19.48            | 23.99            | 31.98            | 39.97            | 49.20            | 67.23            | 87.46            | 111.86           |
| 1422               |                   | 20.19            | 24.86            | 33.15            | 41.43            | 50.99            | 69.68            | 90.65            | 115.95           |
| 1473               |                   | 20.91            | 25.76            | 34.34            | 42.91            | 52.82            | 72.19            | 93.90            | 120.11           |
| 1524               |                   | 21.63            | 26.65            | 35.53            | 44.40            | 54.65            | 74.69            | 97.16            | 124.28           |
| 1626               |                   | 23.08            | 28.43            | 37.90            | 47.38            | 58.31            | 79.69            | 103.67           | 132.61           |
| 1727               |                   | 24.52            | 30.20            | 40.26            | 50.32            | 61.94            | 84.65            | 110.12           | 140.86           |
| 1829               |                   | 25.96            | 31.98            | 42.64            | 53.29            | 65.60            | 89.65            | 113.63           | 149.19           |
| 1930               |                   | 27.40            | 33.75            | 45.00            | 56.24            | 69.22            | 94.61            | 123.08           | 157.44           |
| 2032               |                   | 28.85            | 35.53            | 47.37            | 59.21            | 72.88            | 99.61            | 129.59           | 165.77           |
| 2133               |                   | 30.28            | 37.30            | 49.73            | 62.16            | 76.51            | 104.56           | 136.04           | 174.02           |
| 2235               |                   | 31.73            | 39.09            | 52.11            | 65.13            | 80.17            | 109.57           | 142.55           | 182.35           |
| 2336               |                   | 33.16            | 40.85            | 54.46            | 68.07            | 83.80            | 114.52           | 149.00           | 190.60           |
| 2438               |                   | 34.61            | 42.64            | 59.84            | 71.05            | 87.46            | 119.53           | 155.51           | 198.94           |